



REVISIONS				
REV	ECN #	DESCRIPTION	REV. BY/DATE	APR. BY
A	-----	REDRAWN & UPDATED IN SOLIDWORKS	04/2000	

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	502-SA-1	502 MAIN FRAME ASSY.
2	2	502-SA-2	502 ARM ASSY.
3	1	502-SA-3	502 CAM ASSY. LEFT
4	1	502-SA-4	502 CAM ASSY. RIGHT
5	1	AC0502B	LABEL, INSTRUCTION, "STANDING DELTOID 502"
6	2	AC1001	LABEL, "ICARIAN", 1 1/2 x 8 1/8
7	2	AC1002	LABEL, "ICARIAN", 3 1/2 x 21 1/2
8	1	AC1010	PULLEY, 6" DIA x 1/2" ID
9	8	AC1017	SHAFT COLLAR, DIA 3/4 OS
10	8	AC1020	BUSHING, BRONZE, 0.760" ID x 1" OD
11	4	AC1025	PILLOW BLOCK FLANGE, 4 BOLT
12	2	AC1040	CAP, GUIDE ROD, DIA. 3/4
13	2	AC1057	CAP, BLACK PLASTIC, 2 x 4
14	2	AC1148	WEIGHT STACK BUMPER
15	1	AC1161	LABEL, ROUND, "MADE IN USA"
16	1	AC1164	LABEL, F.P.I. SERIAL NUMBER
17	1	AC1183	LABEL, "WARNING, SERIOUS INJURY..."
18	2	CH1023	STEEL TUBE RND DOM, 1 1/4 OD x 1 ID x (5 1/2), KNURLED
19	2	CH1216	STEEL BAR RND, DIA. 3/4" x (62 5/8), #6
20	2	CP1182	CUT PIECE, VINYL HOSE, 1 1/4 OD x 1 ID x (4)
21	2	H502	STEEL BAR RND, DIA 3/4 x (19 15/16), 2 BENDS
22	1	HH-502-97-375	CABLE ASSY, HH-502-97-375
23	1	PF1015	STEEL BAR FLAT CR/HR, 3/8 x 2 x (8 1/4), 2 HOLES 2 SLOTS
24	2	SA1500	COUNTER WEIGHT ASSY, 1" THICK
25	1	WS1003	WEIGHT STACK, 10 PLATE, 100 LBS.
26	8	FA1008	BOLT, HEX HEAD, BLK, 7/16-14 x 3 3/4
27	2	FA1035	NUT, HEX, ACORN, 1/2-13
28	8	FA1039	NUT, HEX, 7/16-14
29	2	FA1055	NUT, INSERT, 5/16-18
30	4	FA1065	PIN, SPRING, DIA. 5/16 x 2
31	6	FA1068	BOLT, BUTTON HEAD, 3/8-16 x 3/4
32	2	FA1072	BOLT, BUTTON HEAD, 5/16-18 x 1 1/2
33	8	FA1081	SCREW, SET, SCKT, CUP POINT, 5/16-18 x 5/16
34	1	FA1101	STUD, 1/2-13 x 2 1/2
35	2	FA1106	WASHER, FLAT, 5/16 ID x 11/16 OD
36	6	FA1107	WASHER, FLAT, 3/8 ID x 13/16 OD
37	2	FA1116	WASHER, SPLIT, 5/16 ID
38	6	FA1117	WASHER, SPLIT, 3/8 ID
39	8	FA1118	WASHER, SPLIT, 7/16 ID
40	2	FA1119	WASHER, SPLIT, 1/2 ID

WEIGHT: 270 LBS.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES  
 TOLERANCES ARE:  
 FRACTIONS ± 1/32    DECIMALS .XX ± .01    ANGLES ± 1°  
 .XXX ± .005

THIRD ANGLE PROJECTION

DO NOT SCALE DRAWING

**ICARIAN** FITNESS PRODUCTS INTERNATIONAL  
 ICARIAN FLITE ABENCH JADE STRETCH CENTER  
 12660 BRANFORD ST. SUN VALLEY, CA. 91352

APPROVALS	DATE	TITLE	SCALE
DESIGNED BY KLS	02/95	STANDING DELTOID	1:10
MODELED BY RJB	11/99		SHEET 1 OF 1
DRAWN BY RJB	04/00	SIZE B	REV A
APPROVED BY		DWG NO. 502-EXP.	

**502 Shoulder Deltoid**

<b>Part Number</b>	<b>Description</b>	<b>Bubble Number</b>
CW502SA1-211	ASSY,FRAME,MAIN,502,SKY WHITE	1.01
CW502SA1-221	ASSY,FRAME,MAIN,502,BLACK	1.02
CW502SA1-231	ASSY,FRAME,MAIN,502,RED	1.03
CW502SA1-241	ASSY,FRAME,MAIN,502,PLAT SPRKLE	1.04
CW502SA1-251	ASSY,FRAME,MAIN,502,SILVER	1.05
CW502SA1-271	ASSY,FRAME,MAIN,502,CHARCOAL	1.07
CW502SA1-281	ASSY,FRAME,MAIN,502,CATH GRAY	1.08
CW502SA1-291	ASSY,FRAME,MAIN,502,SILVER VIEN	1.09
CW502SA1-311	ASSY,FRAME,MAIN,502,STONE HG	1.11
CW502SA1-321	ASSY,FRAME,MAIN,502,TITANIUM HG	1.12
CW502SA1-331	ASSY,FRAME,MAIN,502,WHITE GLOSS	1.13
CW502SA1-341	ASSY,FRAME,MAIN,502,BLACK ONYX	1.14
CW502SA1-351	ASSY,FRAME,MAIN,502,LT. BRONZE	1.15
CW502SA1-361	ASSY,FRAME,MAIN,502,SAPPHIRE BL	1.16
CW502SA2-211	ASSY,ARM,502,SKY WHITE	2.01
CW502SA2-221	ASSY,ARM,502,BLACK	2.02
CW502SA2-231	ASSY,ARM,502,RED	2.03
CW502SA2-241	ASSY,ARM,502,PLAT SPKLE	2.04
CW502SA2-251	ASSY,ARM,502,SILVER	2.05
CW502SA2-261	ASSY,ARM,502,BLUE	2.06
CW502SA2-271	ASSY,ARM,502,CHARCOAL	2.07
CW502SA2-281	ASSY,ARM,502,CATH GRY	2.08
CW502SA2-291	ASSY,ARM,502,SILVER VIEN	2.09
CW502SA2-311	ASSY,ARM,502,STONE HG	2.11
CW502SA2-321	ASSY,ARM,502,TITANIUM HG	2.12
CW502SA2-331	ASSY,ARM,502,WHITE GLOSS	2.13
CW502SA2-341	ASSY,ARM,502,BLACK ONYX	2.14
CW502SA2-351	ASSY,ARM,502,LIGHT BRONZE	2.15
CW502SA2-361	ASSY,ARM,502,SAPPHIRE BLUE	2.16
CW502SA3-211	ASSY, CAM, LEFT, 502, SKY WHITE	3.01
CW502SA3-221	ASSY, CAM, LEFT, 502, BLACK	3.02
CW502SA3-231	ASSY, CAM, LEFT, 502, RED	3.03
CW502SA3-241	ASSY, CAM, LEFT, 502, PLATINUM SPRK	3.04
CW502SA3-251	ASSY, CAM, LEFT, 502, SILVER	3.05
CW502SA3-261	ASSY, CAM, LEFT, 502, BLUE	3.06
CW502SA3-271	ASSY, CAM, LEFT, 502, CHARCOAL	3.07
CW502SA3-281	ASSY, CAM, LEFT, 502, CATHEDRAL GRA	3.08
CW502SA3-291	ASSY, CAM, LEFT, 502, SILVER VIEN	3.09
CW502SA3-311	ASSY, CAM, LEFT, 502, STONE HG	3.11
CW502SA3-321	ASSY, CAM, LEFT, 502, TITANIUM HG	3.12
CW502SA3-331	ASSY, CAM, LEFT, 502, WHITE GLOSS	3.13
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CW502SA3-351	ASSY, CAM, LEFT, 502, LIGHT BRONZE	3.15
CW502SA3-361	ASSY, CAM, LEFT, 502, SAPPHIRE BLUE	3.16
CW502SA4-211	ASSY, CAM, RIGHT, 502, SKY WHITE	4.01
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CW502SA4-241	ASSY, CAM, RIGHT, 502, PLATINUM SPR	4.04
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CW502SA4-351	ASSY, CAM, RIGHT, 502, LIGHT BRONZE	4.15
CW502SA4-361	ASSY, CAM, RIGHT, 502, SAPPHIRE BLU	4.16
CWAC1010-101	PULLEY, 6 DIA X 1/2 ID	8
CW12412-741	SHAFT COLLAR, DIA 3/4 OSC-075 W/SET	9
CW10043-133	BUSHING, BRONZE, 3/4" ID X 1" OD	10
CW12405-101	PILLOW BLOCK, BEARING, FLANGE, 4 BO	11
CW12404-101	CAP, GUIDE ROD, DIA 3/4, BLK	12
CW11311-102	ENDCAP, REC TUBE, 2X4, BLK PLASTIC	13
CW12402-101	BUMPER, WEIGHT STACK, BLK RUBBER	14
CWPF1023-711	TUBE, STEEL, RND DOM, 1 1/4 OD X 1	18
CWPF1216-711	GUIDE ROD, 3/4 X (62 5/8), (#6), CHM	19
CWGR2604-000	GRIP, RUBBER, 1" DIA, 4	20
CWPF3390-731	BAR, STEEL RND, DIA 3/4 X (19 15/16)	21
CWCLHH097-375	ASSY, CABLE, 502	22
CWPF1016-731	BAR,, FLAT CR/HR, 3/8 X 2 X 8 1/4, 3	23
CWSA1500-721	WELDMENT, COUNTER WEIGHT, 1" THK, W	24
CWHCYN044-375	SCREW, HEX HEAD , BLK XYL A	26
CWKADLN050-081	NUT, ACORN, 1/2-13	27
CWKMYN044-038	NUT, HEX, UNC, 7/16-14, BLK XYL AN	28
CW12537-109	NUT, INSERT, THIN-NUT, LARGE FLANGE	29
CWLDNN031-200	PIN, ROLL, DIA 5/16 X 2.00	30
CWTAYN038-075	SCREW, BUTTON HEAD, BLK XYL AN, 3/8	31
CWTAYN031-150	SCREW, BUTTON HEAD, BLK XYL AN, 5/16	32
CWEANN031-031	SCREW, SET, SCKT, CUP POINT, 5/16-1	33
CWBFNN050-250	STUD, 1/2-13 X 2 1/2	34
CWWBKN031-007	WASHER, FLAT, TYPE A, SAE, 5/16 ID	35
CWWBKN038-007	WASHER, FLAT, TYPE A, SAE, 3/8 ID	36
CWWALYN031-008	WASHER, SPLIT, 5/16 ID, BL	37
CWWALYN038-009	WASHER, SPLIT, 3/8 ID, BLK XYL AN	38
CWWALYN044-011	WASHER, SPLIT, 7/16 ID, BLK XYL AN	39
CWWALYN050-013	WASHER, SPLIT, 1/2 ID, BLK XYL AN	40
CW30010-101	LABEL, WARNING STRENGTH	41
CW30040-101	LABEL, INSTRUCTION, 502	42
CW31756-101	LABEL, PRECOR USA ICARIAN LINE	43
CW10510-721	ASSY, PLATE, WEIGHT, 10 LBS, WRKL B	201
CW10520-721	ASSY, PLATE, WEIGHT, 20 LBS, WRKL B	202
CWAC1133-101	BUSHING, WEIGHT PLATE, LDPE PLASTIC	203
CW30172-751	ASSY, 4.00 IN WEIGHT STACK PIN AND	227
CW30173-751	ASSY, 6.00 IN WEIGHT STACK PIN AND	228
CWLDNN038-200	PIN, ROLL, DIA 3/8 X 2	250
CW30184-901	ASSY, BARREL, TOP PLATE, ALUMINUM	251
CW30388-721	WELDMENT, WEIGHT, TOP, MTP-S, PF234	255
CW30128-712	SELECTOR STEM, 10 PLATE, 0 .875 DIA,	301

CW30128-712	SELECTOR STEM, 10 PLATE,0 .875 DIA,	302
CWAC1185-101	LABEL,KEEP HND&FT CLR(CEMCO)3/8X6.75	312
CW12401-106	LABEL, WEIGHT PLATE, 20 LBS/ 8 KG	319
CW12401-110	LABEL, WEIGHT PLATE, 30 LBS/ 13.6 K	323
CW12401-114	LABEL, WEIGHT PLATE, 40 LBS/ 18.2 K	327
CW12401-118	LABEL, WEIGHT PLATE, 50 LBS/ 22.7 K	331
CW12401-120	LABEL, WEIGHT PLATE, 60 LBS/ 27.3 K	333
CW12401-122	LABEL, WEIGHT PLATE, 70 LBS/ 31.8 K	335
CW12401-124	LABEL, WEIGHT PLATE, 80 LBS/ 36.4 K	337
CW12401-126	LABEL, WEIGHT PLATE, 90 LBS/ 40.9 K	339
CW12401-128	LABEL, WEIGHT PLATE, 100 LBS/ 45.5	341
CW12401-130	LABEL, WEIGHT PLATE, 120 LBS/ 54.6	343
CW12401-132	LABEL, WEIGHT PLATE, 140 LBS/ 63.6	345
CWAC1177-101	FLOOR PROTECTOR, RUBBER, 4.563 X 4.	501
CWAC1179-101	FLOOR PROTECTOR, RUBBER, 4.813 X 2.	502

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CW12412-741	SHAFT COLLAR, DIA 3/4 OSC-075 W/SET	9
CW10043-133	BUSHING, BRONZE, 3/4" ID X 1" OD	10
CW12405-101	PILLOW BLOCK, BEARING, FLANGE, 4 BO	11
CW12404-101	CAP, GUIDE ROD, DIA 3/4, BLK	12
CW11311-102	ENDCAP, REC TUBE, 2X4, BLK PLASTIC	13
CW12402-101	BUMPER, WEIGHT STACK, BLK RUBBER	14
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